

Split 213/214

Work Order ID 51844 - 2



September 4, 2009 10:23:58 AM

Item ID: D3885-3      Accept           Setup      Start        
Revision ID: B      Stop     

Item Name: Standard Web  
Start Date: 09/08/2009      Start Qty: 3.00 <sup>2</sup>           Cust Item ID:  
Required Date: 09/25/2009      Req'd Qty: 3.00           Customer:

Reference:      Run      Start     

Approvals:      Process Plan: MF      Date: 09-09-04      Tooling:      Date:      Stop        
QC:      Date:      SPC (Y/N):      Date:

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Draw<br>Number | Draw<br>Rev. | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3885    | B            |

100      0.00           CK 09/09/04      3  
Purchasing      Memo      0.00  
Purchasing      Issue P/O: 10352  
Machine as per Dwg D3885  
Conformity sheet required

110      0.00           Receive & Inspect for Damage & Mat'l Certs  
Packaging      Memo      0.00  
Packaging

120      0.00           QC6- Inspect dimensions to drawing      0.00      09/10/09  
QC      Memo      0.00      (42)      f  
Quality Control



# Work Order ID 51844

September 4, 2009 10:23:58 AM



Page 2

Item ID: D3885-3

Revision ID: B

Item Name: Standard Web

Start Date: 09/08/2009 Start Qty: 3.00

Required Date: 09/25/2009 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

130



HandFinish

Hand Finishing

Operation  
Description

Chemical Conversion Coat per QSI005 4.1

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

SAD  
09-10-22

(2)

140



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

DP 9-10-22

(2)

150



Packaging

Packaging

Identify as per dwg & Stock Location: 4/G

Memo

0.00

0.00

SAD  
09-10-22

(2)



# Work Order ID 51844

September 4, 2009 10:23:58 AM



Page 3

Item ID: D3885-3

Revision ID: B

Item Name: Standard Web

Start Date: 09/08/2009 Start Qty: 3.00

Required Date: 09/25/2009 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

160



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Cust Item ID:

Customer:

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

09/10/23 HJ

Bl 09-10-22





# Picklist Print

September 4, 2009 10:23:57 AM

Page 1

Work Order ID: 51844

Parent Item: D3885-3RevB

Parent Item Name: Standard Web


Comments:

Start Date: 09/08/2009

Required Date: 09/25/2009

Start Qty: 3.00

Required Qty: 3.00

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3882-1-130RevA  |                        | Manufactured  | No          |                     |                  | 100             | Each               | 0.0000         | <del>3.0000</del> 2      |               |                |        |
|  |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |
| Extrusion "I" Beam   |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |

B47408  
c 209/09/04





SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 51844

mf  
 09-09-04

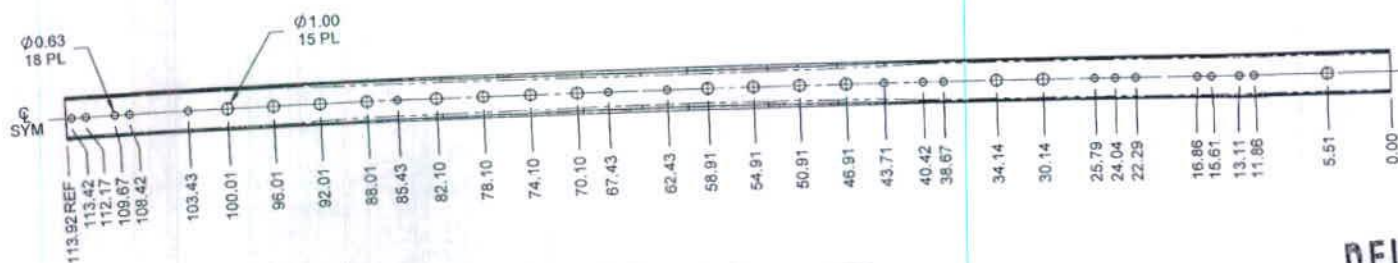
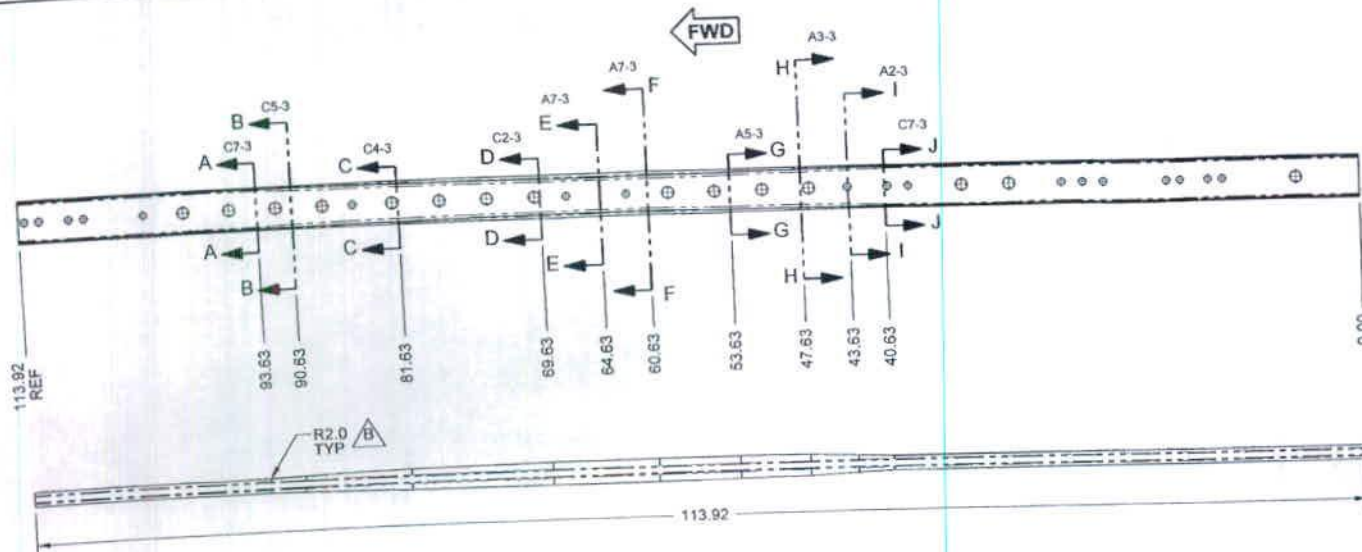
D3885-1 STANDARD WEB

D3885-3 FLOAT WEB

RELEASED  
 09/15/04

|            |   |  |              |
|------------|---|--|--------------|
| B          | ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4) | RF   | 09.06.30     |
| A          | NEW ISSUE   | RF   | 09.03.30     |
| REV.       | DESCRIPTION   | BY   | DATE         |
| DESIGN     | RF  | DART AEROSPACE USA, INC.<br>PORT HADLOCK, WA   |              |
| DRAWN      | RF  | DRAWING NO.  | REV. B       |
| CHECKED    |   | D3885  | SHEET 1 OF 5 |
| MFG. APPR. |   | TITLE  | SCALE        |
| APPROVED   |   | WEB  | NTS          |
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| DATE       | 09.06.30  |  |              |





**D3885-1 STANDARD WEB**

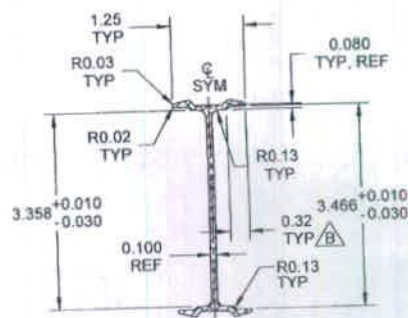
- D3885-1 NOTES:**
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 8.51 lbs

|            |   |  |              |
|------------|---|--|--------------|
| DESIGN     | RF  | <b>DART AEROSPACE USA, INC.</b>  |              |
| DRAWN      | RF  | PORT HADLOCK, VA   |              |
| CHECKED    |  | DRAWING NO.  | REV. B       |
| MFG. APPR. |  | D3885  | SHEET 2 OF 5 |
| APPROVED   |   | TITLE  | SCALE        |
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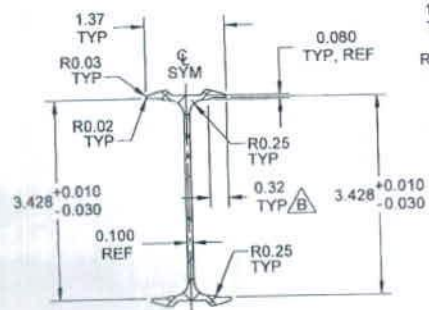
**RELEASED**  
09/07/1980

51844

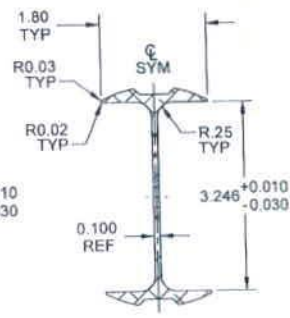




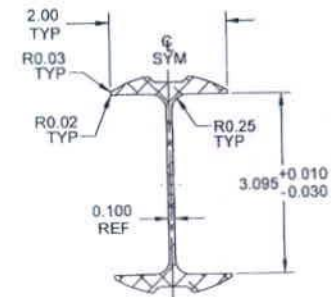
**SECTION A-A  
& SECTION J-J** D6-2  
D4-2  
SCALE 5X



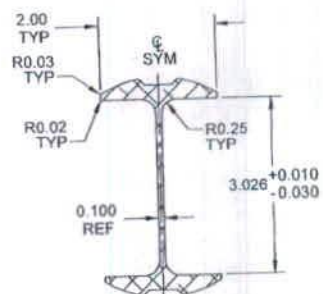
**SECTION B-B** D6-2  
SCALE 5X



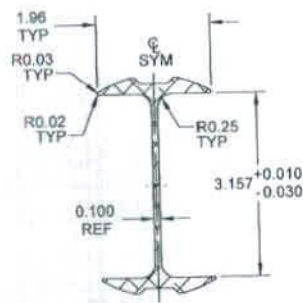
**SECTION C-C** D6-2  
SCALE 5X



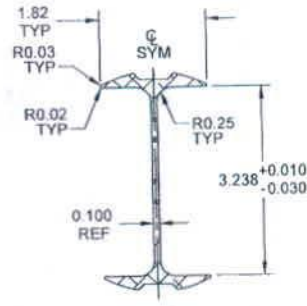
**SECTION D-D** D5-2  
SCALE 5X



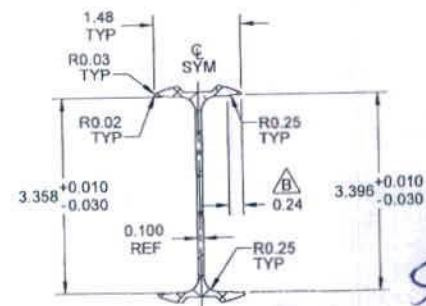
**SECTION E-E  
& SECTION F-F** D5-2  
SCALE 5X



**SECTION G-G** D4-2  
SCALE 5X



**SECTION H-H** D4-2  
SCALE 5X



**SECTION I-I** D4-2  
SCALE 5X

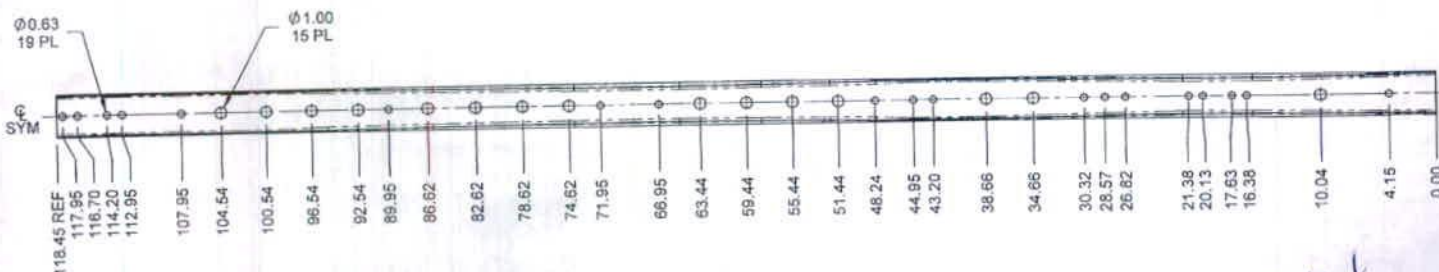
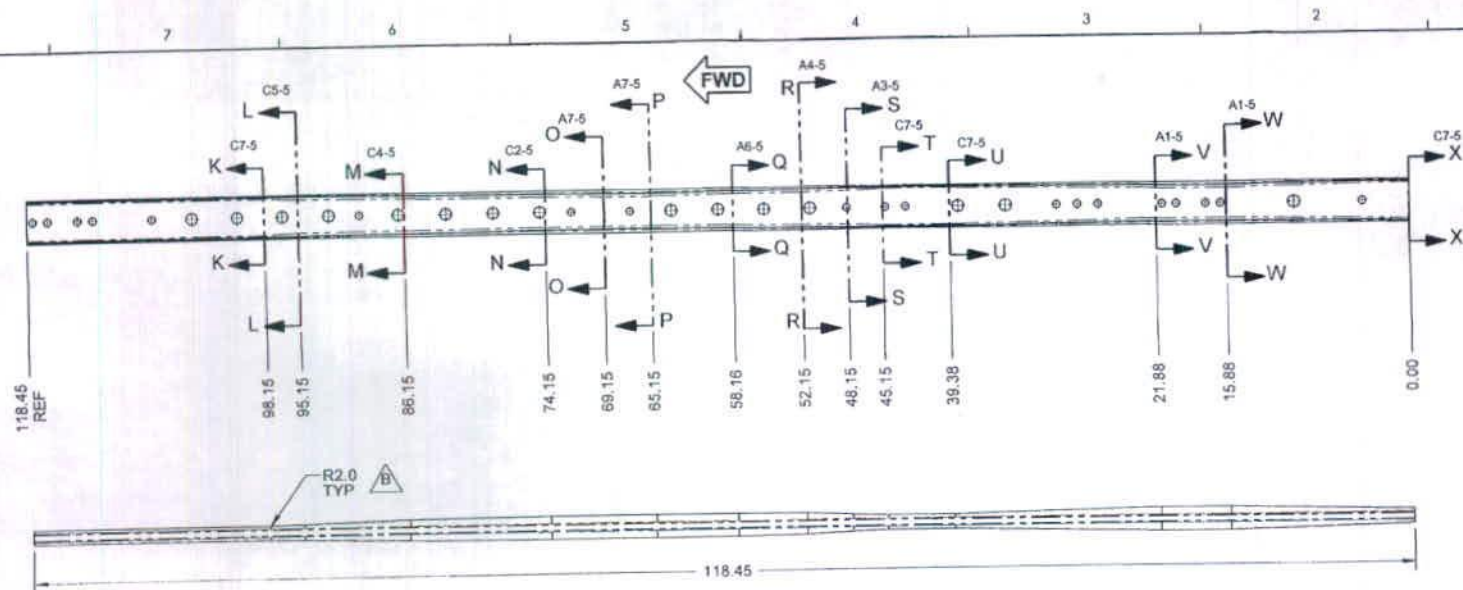
**D3885-1 STANDARD WEB SECTION VIEWS**

**RELEASED**  
09/07/15

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | RF       | <b>DART AEROSPACE USA, INC.</b>  |              |
| DRAWN      | RF       | PORT HADLOCK, WA   |              |
| CHECKED    |          | DRAWING NO.  | REV. B       |
| MFG. APPR. |          | D3885  | SHEET 3 OF 5 |
| APPROVED   |          | TITLE  | SCALE        |
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**D3885-3 FLOAT WEB**

**D3885-3 NOTES:**

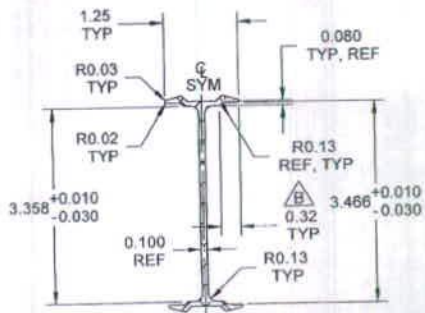
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 016 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | RF       | <b>DART AEROSPACE USA, INC.</b>  |              |
| DRAWN      | RF       | PORT HADLOCK, WA   |              |
| CHECKED    |          | DRAWING NO.  | REV. B       |
| MFG. APPR. |          | D3885  | SHEET 4 OF 5 |
| APPROVED   |          | TITLE  | SCALE        |
| DE APPR.   |          | WEB  | NTS          |
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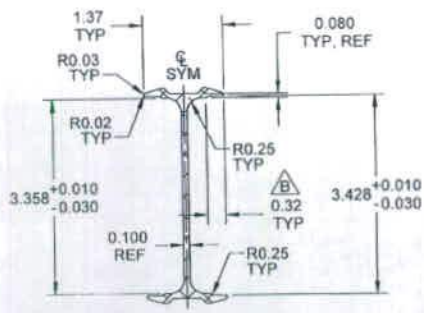


8 7 6 5 4 3 2 1

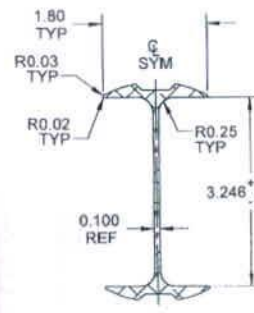


**SECTION K-K  
& SECTION T-T  
& SECTION U-U  
& SECTION X-X**  
SCALE 5X

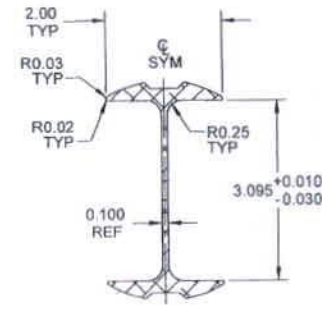
D7-4  
D4-4  
D3-4  
D1-4



**SECTION L-L** D6-4  
SCALE 5X

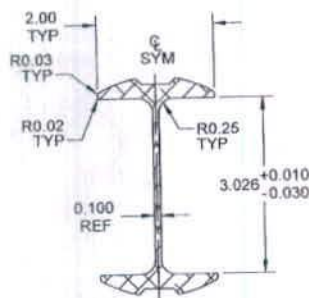


**SECTION M-M** D6-4  
SCALE 5X

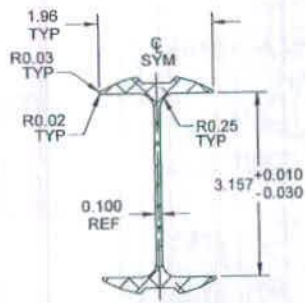


**SECTION N-N** D5-4  
SCALE 5X

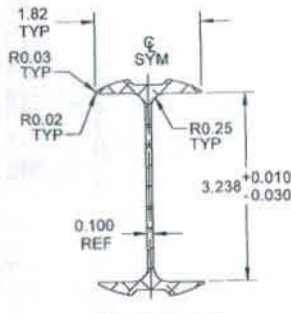
**RELEASED**  
8/17/15



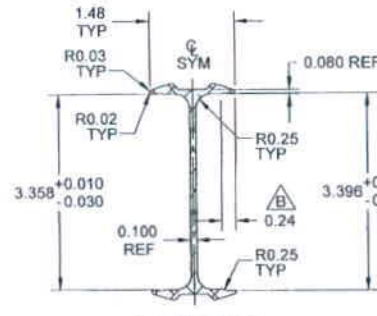
**SECTION O-O  
& SECTION P-P** D5-4  
SCALE 5X



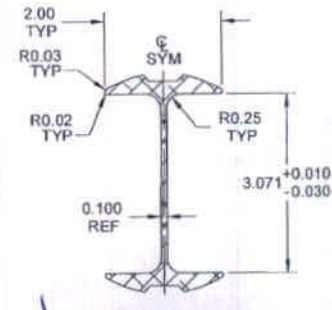
**SECTION Q-Q** D4-4  
SCALE 5X



**SECTION R-R** D4-4  
SCALE 5X



**SECTION S-S** D4-4  
SCALE 5X



**SECTION V-V  
& SECTION W-W** D3-4  
SCALE 5X

51844

**D3885-3 FLOAT WEB SECTION VIEWS**

|  |   |  |              |
|--|---|--|--------------|
| DESIGN   | RF  | <b>DART AEROSPACE USA, INC.</b>              |              |
| DRAWN  | RF  | PORT HADLOCK, WA                             |              |
| CHECKED  | RF  | DRAWING NO.                                  | REV. B       |
| MFG. APPR.   |  | D3885  | SHEET 5 OF 5 |
| APPROVED   |   | TITLE  | SCALE        |
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8 7 6 5 4 3 2 1





COPY

GEORGE A WRIGHT & SON LTD.  
146 HICKSON AVENUE  
P.O. BOX 63  
KINGSTON, ON K7L 4V6  
CDN  
Ph: 613-542-4913  
Fax: 613-542-1345

Pack List

Number: 43240

Date: 15-Oct-09

To

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ship To

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ph: (613) 632-5200

Fax: (613) 632-5246

Ph: (613) 632-5200

Fax: (613) 632-5246

| Terms                     |  | Ship Via      |          |
|---------------------------|--|---------------|----------|
|                           |  | FEDEX Freight |          |
| Quantity                  | Description                              |               |          |
| 2<br>ea                   | Part: D38853P<br>WEB FLOAT<br>Job: 76328 | Rev: B        | Line: 02 |
| THANK YOU FOR YOUR ORDER. |  |               |          |

8  
01/10/10

COPY

COBY





## CERTIFICATE OF COMPLIANCE

George A. Wright & Son

DATE : OCT. 13, 2009

C.OF C # 1579

CUSTOMER: DART AEROSPACE LTD.

PO # PO10352

ITEM # 2

DESCRIPTION: FLOAT WEB

QTY: 2

DRAWING : D3885-3

REV. B  
SUB.

JOB# 76328

MATERIAL : SUPPLIED BY CUSTOMER

SUB-CONTRACT

1)

2)

QUANTITY ACCEPTED:

TWO

SUPPLIER:

1)

2)

QUANTITY REJECTED:

NIL

*Sort/10/10*

THE ITEM(S) LISTED ABOVE HAVE BEEN MANUFACTURED IN ACCORDANCE WITH YOUR  
DRAWINGS, SPECIFICATIONS, AND PURCHASE ORDER

SPECIAL INSTRUCTIONS / COMMENTS:

1) THIS C.O.C. IS FOR ITEM # 2 ON THIS P.O. ( COMPLETES ORDER, QTY. 2 OF 3 PCS. TOTAL )

*John R. Hunt*



JOHN HUNT  
QUALITY CONTROL INSPECTOR

GEORGE A. WRIGHT,  
AND SON LTD.

Pt. No. D3885-3

Rev B

Pt. Name FLOAT

WEB

QTY. 2

P.O. No 10352-2

Job No 76328

Date Oct 13/09

INSP.           

Q.A.W.  
2

ACCEPTED





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO103:

Purchase Order Date 9/04/09  
PO Print Date 9/15/09

Page Number 1 of 1

Order From :

VC-GEO004

GEORGE A. WRIGHT  
146 HICKSON AVE  
KINGSTON, ON K7L 4V6  
CANADA

*REVISED*

Contact Name  
Vendor Phone 613 542 4913  
Vendor Fax 613 542 1345  
Vendor Account Nbr

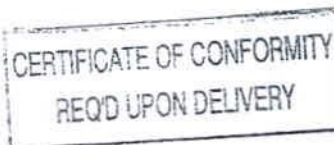
Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

| Line Nbr | Reference<br>Revision ID<br>Vendor Part Number | Description/<br>Mfg ID | Req Date/<br>Taxable | Req. Qty/<br>Unit of Measure                 | Ship Method   | Unit Price |
|----------|--|------------------------|----------------------|--|---|------------|
| 1        | D3885-1P                                       | Standard Web           | 9/23/09<br>Yes       | 2.00<br>Each                                 | <i>New 1 Per 9/10/09</i><br>FedEx 2nd day c                             | \$220.0000 |
|          |  |                        | Special Inst:        | MACHINE AS PER DWG D3885<br>REV. B<br>B51845 |   |            |
| 2        | D3885-3P                                       | Standard Web           | 9/23/09<br>Yes       | 3.00<br>Each                                 | <i>New 1 Per 9/10/09</i><br>FedEx 2nd day c<br><i>New 2 Per 9/10/09</i> | \$220.0000 |
|          |  |                        | Special Inst:        | MACHINE AS PER DWG D3885<br>REV. B<br>B51844 |   |            |

PO Total:



PO Instructions: PLEASE ADVISE PRICE \$\$\$\$\$\$  
&  
PLEASE ADVISE DELIVERY

Change Nbr: 5

Change Date: 9/15/09

No substitution or deviation  
consent.  
Certificate of Conformity or  
Certification required when

